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Plant List

Addmore Engineering's workshop consists of CNC sliding Head, CNC fixed Head, CNC horizontal and vertical milling machines. The list below displays the range of machines available to our customers.

CNC SLIDING HEAD

| Machine | Capability | Capacity |
|-----------------|--|----------|
| Citizen C16-VIE | 7-axis Power Driven Tools C-axis Sub-Spindle Indexing Mitsubishi Control LNS Express Magazine Bar Feed | 18 mm |
| Citizen M12 | 13-axis Power Driven Tools Main and Sub-spindle C-axis Mitsubishi Control LNS Express Magazine Bar Feed | 12 mm |
| Citizen M20 | 11-axis Power Driven Tools C-axis Sub-Spindle Indexing Mitsubishi Control LNS Express Magazine Bar Feed | 20 mm |
| Citizen L16 | End Working Facility Fanuc Control FMB Turbo 3.26 Multi Bar Feed | 16 mm |
| Star SR32 | 6-axis Power Driven Tools Main and Sub Spindle Indexing Fanuc Control FMB Magazine Bar Feed | 32 mm |
| Star JNC25 | Long Parts Attachment 1 Metre Centre Support Fanuc OT Control FMB Mini Turbo Multi Bar Feed | 25 mm |

CNC FIXED HEAD

| Machine | Capability | Capacity |
|---------------------|--|-------------------------------|
| Mori-Seiki NL2500SY | CNC Mill/Turning Centre Live tools & Back Pickup Y-axis Mitsubishi Control Iemca Short Magazine Bar Feed | 350 mm Chuck 80 mm Bar Fed |
| Takang TNC10 | Flat Bed Turning Centre Fanuc 10 TB Control Samca Bar Feed | 200 mm Chuck 45 mm Bar Fed |

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CNC HORIZONTAL MILLING

| Machine | Capability | Capacity |
|-----------------|---|------------------------------|
| Kitamura X250iF | 15000rpm 40 Station ATC Twin Pallet Table High Pressure Coolant Fanuc 181MB Control High Speed Tapping | X 305mm Y305mm Z 330mm |

CNC VERTICAL MILLING

| Machine | Capability | Capacity |
|---------------------|---|----------------------------------|
| Chiron FZ12W | Twin Pallet Table Pallet Indexing 20 Station ATC 360° Rotary Trunnion Fanuc 21M Control | X 550 mm Y 300 mm Z 425 mm |
| Bridgeport VMC 800 | 22 Station ATC Heidenhain TNC 370 Control | X 800 mm Y 510 mm Z 500 mm |
| Bridgeport Interact | 360° Indexing Heidenhain Control | Bed size 102 mm x 152 mm |

Addmore Engineering Ltd's Manufacturing Capability also includes a wide range of Conventional Turning, Milling, Grinding, Drilling and Additional Workshop Machines.

Co-ordinate Measuring Machine (CMM)

| Machine | Capacity |
|---------------------------|-----------------------|
| Tesa Micro-Hite 3D Series | 460mm x 510mm x 420mm |

ANCILLARY

- CAD/CAM Camwright System
- DCN Link to all CNC machines
- ICAPS Production Control System